

MODEL NO. : _	TM104SDH02
ISSUED DATE:	2010-06-28

VERSION: Ver 1.1

■ Preliminary Specification

□ Final Product Specification

Customer:

Approved by	Notes

SHANGHAI TIANMA Confirmed:

Prepared by	Checked by	Approved by
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This technical specification is subjected to change without notice





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Record of Revision

Rev	Issued Date	Description	Editor
1.0	2010-01-06	Preliminary Release	Xing Nie
1.1	2010-06-28	Update Mechanical Drawing	Xing Nie
		V	



1 General Specifications

	Feature	Spec	
	Size	10.4 inch	
	Resolution	800(RGB) x 600	
	Interface	LVDS 8-bit/6-bit	
	Color Depth	16.7M/262K	
	Technology Type	a-Si	
Display Spec.	Pixel Pitch (mm)	0.264x0.264	
	Pixel Configuration	R.G.B. Vertical Stripe	
	Display Mode	TM with Normally White	
	Surface Treatment(Up Polarizer)	Anti-Glare(3H)	
	Viewing Direction	12 o'clock	
	Gray Scale Inversion Direction	6 o'clock	
	LCM (W x H x D) (mm)	243.00x179.40x8.5 (Max)	
Mechanical	Active Area(mm)	211.20x158.40	
Characteristics	With /Without TSP	Without TSP	
	Weight (g)	TBD	

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: +/- 5%



2 Input/Output Terminals

2.1 TFT LCD Panel

CN1 Connector type:107A20-0021RA-G3-R

No	Symbol	I/O	Description	Comment
1	VDD	Р	Power Supply	
2	VDD	Р	Power Supply	
3	GND	Р	Ground	
4	DPS	I	Reverse Scan Function [H: Enable; L/NC: Disable]	Note3
5	RxIN0-	I	LVDS receiver signal channel 0. LVDS Differential	Note2
6	RxIN0+	I	Data Input (R0, R1, R2, R3, R4, R5, G0)	Notez
7	GND	Р	Ground	
8	RxIN1-	I	LVDS receiver signal channel 1. LVDS Differential	Note2
9	RxIN1+	I	Data Input (G1, G2, G3, G4, G5, B0, B1)	Notez
10	GND	Р	Ground	
11	RxIN2-		LVDS receiver signal channel 2	Note2
12	RxIN2+		LVDS Differential Data Input (B2, B3, B4, B5, DE)	NOIGZ
13	GND	Р	Ground	
14	RxCLKIN-	I	LVDS receiver signal clock	Note2
15	RxCLKIN+	I	LVD3 receiver Signal clock	Notez
16	GND	Р	Ground	
17	RxIN3-	Ι	LVDS receiver signal channel 3, NC for 6 bit LVDS Input. LVDS Differential Data Input (R6, R7, G6, G7,	
18	RxIN3+	7	B6, B7, RSV) for 8 bit LVDS input.	
19	AG Mode	1	Aging Mode setting [H: Aging Mode; L/NC: Normal]	
20	SEL68	Р	6/8bits LVDS data input selection [H: 8bits L/NC: 6bit]	Note2

P: Power/GND; I: input pin;

Table 2.1 input terminal pin assignment

Note1: CN1 Match Connector type: DF19G-20S-1C or compatible Note2: LVDS 6-bit data mapping when SEL68=L/NC as follows:

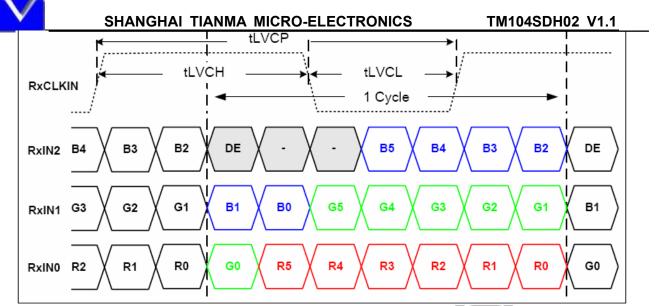


Figure 2.1.1 Input signal data mapping

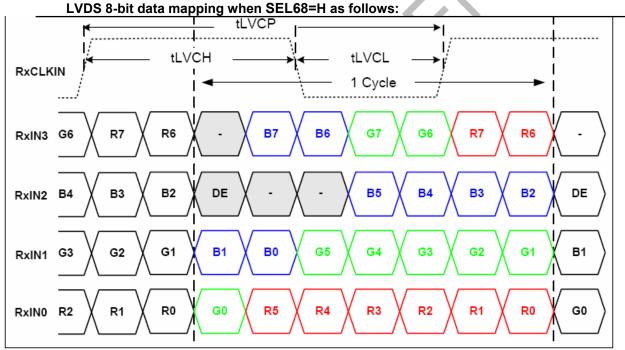


Figure 2.1.2 Input signal data mapping

Note3: DPS: Scan direction setting

I	DPS	Horizontal Scan direction	Vertical Scan direction
I	High	Right to left	Down to up
1	Low/NC	Left to right	Up to down

2.2 CN2(Backlight Connector)

Connector type: JST BHSR-02VS-11

Match connector: JST SM02B-BHSS-1-TB

No	Symbol	I/O	Description	Wire Color
1	LEDA	Р	LED driving anode (high voltage)	Red cable
2	LEDK	Р	LED driving cathode (low voltage)	White cable



3 Absolute Maximum Ratings

3.1 Driving TFT LCD Panel

GND=0V,Ta = 25°C

Item	Symbol	Min	Max	Unit	Remark
Power Voltage	VDD	-0.3	5.0	V	
Input voltage	V _{IN}	-0.3	5.0	V	Note1
Operating Temperature	T _{OPR}	-30	80	$^{\circ}\mathbb{C}$	
Storage Temperature	T _{STG}	-30	85	$^{\circ}\mathbb{C}$	

Note1: V_{IN} represent VIN represent $RxIN0\pm$, $RxIN1\pm$, $RxIN2\pm$, $RxIN3\pm$, RxCLKIN

 \pm , DPS, AGMode, SEL68

4 Electrical Characteristics

4.1 Driving TFT LCD Panel

GND=0V, Ta=25℃

Item	Symbol	Min	Тур	Max	Unit	Remark
LVDS Differential input high threshold	V_{TH}	-	-	+100	mV	VcmLvds=1.2V
LVDS Differential input low threshold	V_{TL}	-100	-	-	mV	VcmLvds=1.2V
Differential input voltage	V ID	0.1	-	0.6	V	
LVDS input common mode voltage	Vcmlvds	Vıp /2	-	1.4-(VID /2)	V	
Input current	I _{IN}	-10	1	10	μΑ	
Supply Voltage	VDD	3.0	3.3	3.6	V	
Common Electrode Driving Signal	VCOM	-	4.30	ı	٧	Note1
Sync Frequency	FVD	-	60	70	Hz	
VDD Power Consumption	I _{DD}	-	TBD	380	mA	Note2

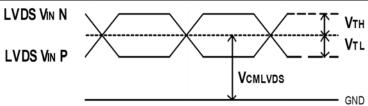


Figure 4.1.1 LVDS DC timing diagram

Note1: For different LCM, the value may have a bit of difference.

Note2: To test the current dissipation, use "all Black Pattern" testing pattern.



4.2 Driving Backlight

Ta=25°C

ltem	Symbol	Min	Тур	Max	Unit	Remark
Forward Current	I _F	ı	200	ı	mA	Note 1
Forward Current Voltage	V_{F}	15	-	19	V	Note 2
Backlight Power Consumption	WBL	-	3400	-	mW	Note 1
LED Life Time		25000	(50000)	ı	hrs	Note 3

Note 1: The LED driving condition is defined for total backlight consumption.

Note 2: Forward Voltage adjusting should depend on Forward Current setting.

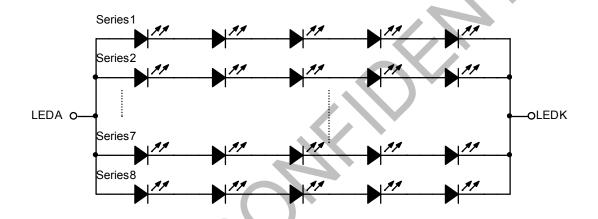


Figure 2.4 LED connection of backlight

Note3: I_F is defined for one channel LED.

Optical performance should be evaluated at Ta=25 °C only.

If LED is driven by high current, high ambient temperature & humidity condition.

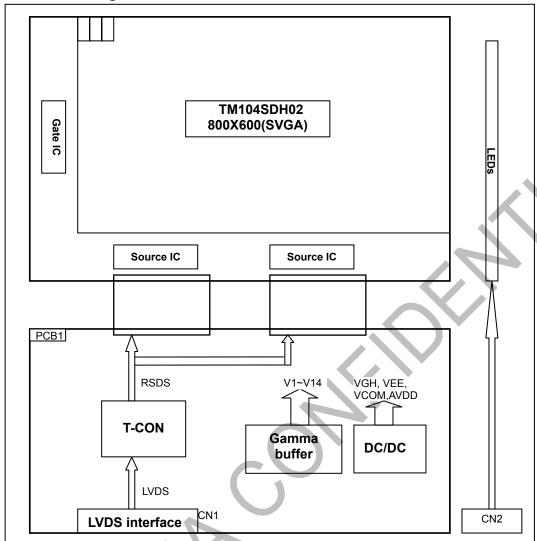
The life time of LED will be reduced.

Operating life means brightness goes down to 50% initial brightness.

Typical operating life time is estimated data.



4.3 Block Diagram

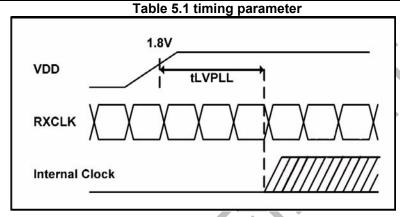


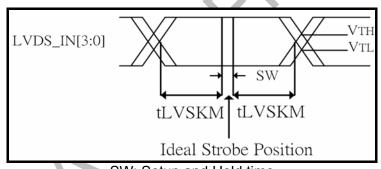


5 Timing Chart

5.1 Timing Parameter

Item	Symbol	Min	Тур	Max	Unit	Condition
Clock period	tLVCP	20.0	25	31.25	ns	
Clock high time	tLVCH	-	14.29	-	ns	
Clock low time	tLVCL	-	10.71	-	ns	
PLL wake-up time	tLVPLL	-	-	1	ms	
Input skew marign	tLVSKM	400	-	-	ps	f=85MHz





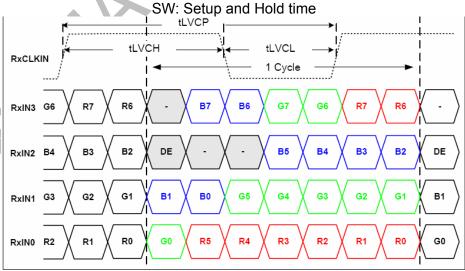


Figure 5.1 Input signal data timing



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5.2 Power On/Off Sequence

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Item	Symbol	Min	Тур	Max	Unit	Remark
VDD 3.0V to signal starting	Tp1	5	-	50	ms	
Signal starting to backlight on	Tp2	150	-	-	ms	
Signal off to VDD 3.0V	Tp3	5	-	50	ms	
Backlight off to signal off	Tp4	150	-	-	ms	

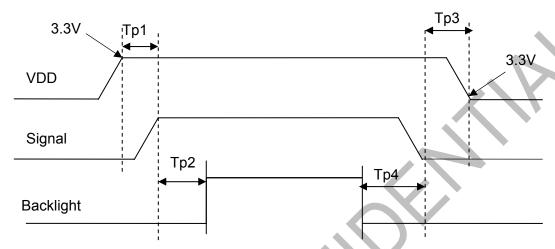


Figure 5.2 Interface power on/off sequence

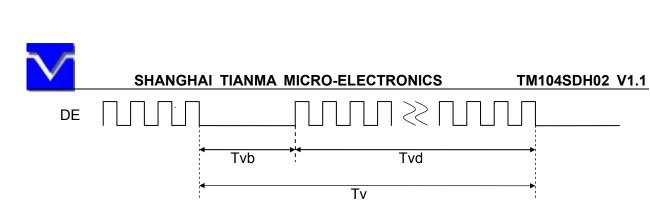
5.3 APPLICATION NOTES

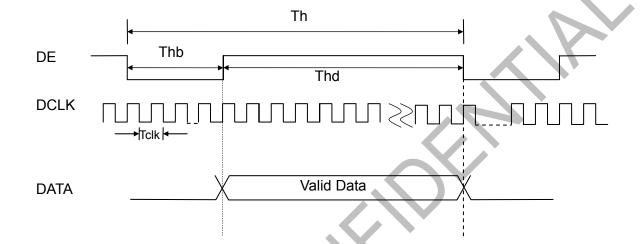
5.3.1 Recommended Input Timing of LVDS transmitter

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
Dclk frequency		1/Tclk	32	40	50	MHz	
	Horizontal total	Th	866	1056	1064	Tclk	
Horizontal section	Horizontal blanking	Thb	66	256	264	Tclk	
	Valid Data Width	Thd	800	800	800	Tclk	
	Frame rate	-	ı	60	70	Hz	
Vertical	Vertical total	Tv	604	628	800	Th	
section	Vertical blanking	Tvb	4	28	200	Th	
	Valid Data Width	Tvd	600	600	600	Th	

Note: DE signal is necessary.

Input Timing Control Conditions







6 Optical Characteristics

6.1 Optical Specification

Ta=25°C

Item		Symbol	Condition	Min	Тур	Max	Unit	Remark
View Angles		θТ	- CR≧10	50	60	-	Degree	
		θВ		60	70	-		Note 2
view Aligies		θL		60	70	-	Degree	Note 2
		θR		60	70	-		
Contrast Ratio	1	CR	θ=0°	400	500	-		Note1 Note3
Response Tim	۵	T _{ON}	25℃	-	10	15	ms	Note1
rtesponse min		T_{OFF}	25 0	-	15	25	1113	Note4
	White	X	Backlight is on	0.2545	0.3045	0.3545	-	Note5
		у		0.2946	0.3446	0.3946		
	Red	X		0.5592	0.6092	0.6592		
Chromaticity		у		0.3052	0.3552	0.4052		
Officialicity	Green	X		0.2649	0.3149	0.3649		Note1
		у		0.5053	0.5553	0.6053		
	Blue	X		0.0897	0.1367	0.1897		
	Diue	у		0.0896	0.1396	0.1896		
Uniformity		U		70	80	-	%	Note1 Note6
NTSC	•		-	-	50	-	%	Note 5
Luminance) L		300	400	-	cd/m ²	Note1 Note7

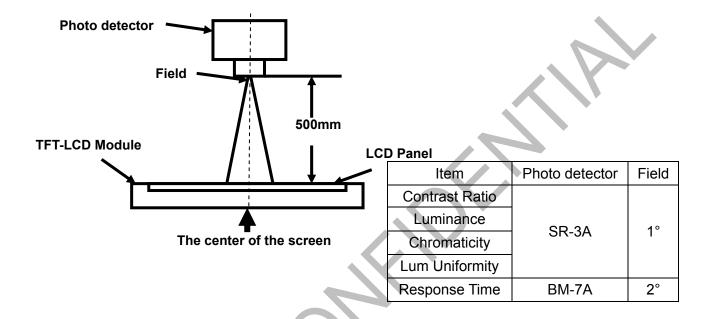
Test Conditions:

- 1. The ambient temperature is 25±2℃.humidity is 65±7%
- 2. The test systems refer to Note 1 and Note 2.



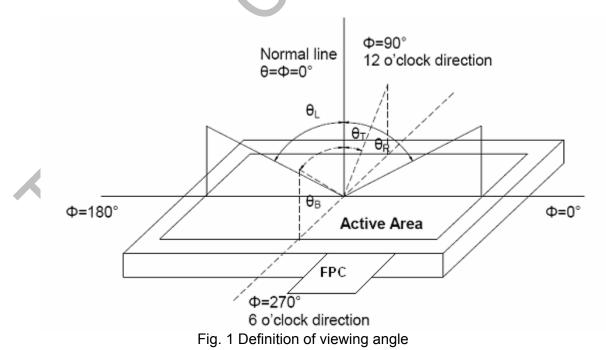
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



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Note 3: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD is on the "White" state

Luminance measured when LCD is on the "Black" state

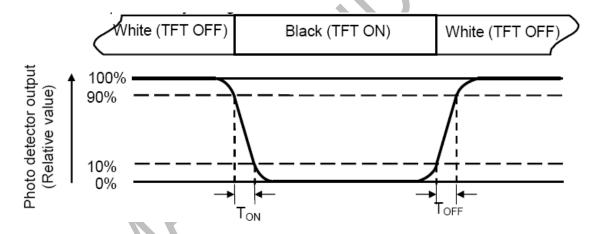
"White state ": The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.



Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/Lmax

L----- Active area length W----- Active area width

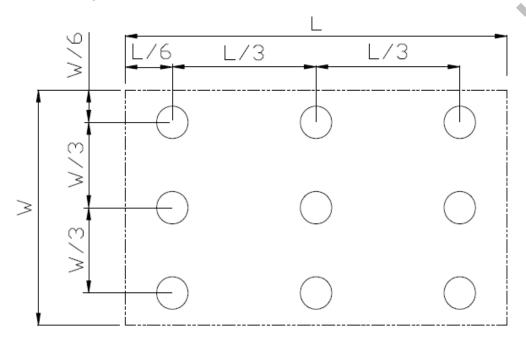


Fig. 2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.





7 Environmental / Reliability Test

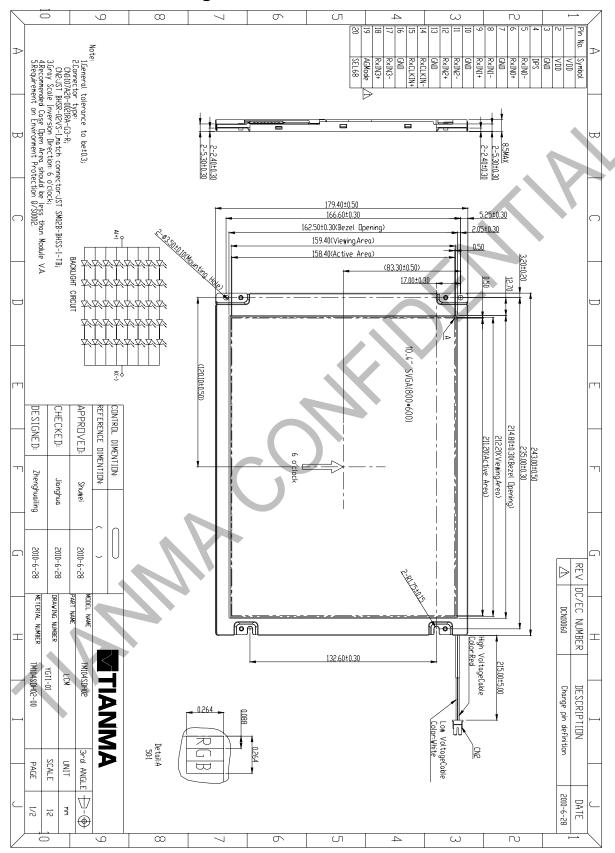
No	Test Item	Condition	Remark
1	High Temperature Operation	Ts=+80℃, 240hrs	Note1 IEC60068-2-1,GB2423.2
2	Low Temperature Operation	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1
3	High Temperature Storage (non-operation)	Ta=+85°C, 240hrs	IEC60068-2-1 GB2423.2
4	Low Temperature Storage (non-operation)	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1
5	High Temperature & High Humidity Operation	hours	Note2 IEC60068-2-78 GB/T2423.3
6	Thermal Shock (non-operation)		Start with cold temperature, End with high temperature, IEC60068-2-14:1984,GB2423.22
7	Electro Static Discharge (operation)	C=150pF,R=330Ω, Air:±15Kv, Contact:±8Kv, 10times/terminal	IEC61000-4-2 GB/T17626.2
8	Vibration (non-operation)	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2hours for each direction of x.y.z (6 hours for total)	IEC60068-2-6 GB/T2423.10
9	Shock (non-operation)	80G 6ms, ±X,±Y,±Z 3 times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:80 cm,1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8
11	Package Vibration Test	Random Vibration: 0.015GxG/Hz for 5-200Hz, -6dB/Octave from 200-500Hz 2 hours for each direction of X,Y,Z (6 hours for total)	IEC60068-2-34 GB/T2423.11

Note1: Ts is the temperature of panel's surface.

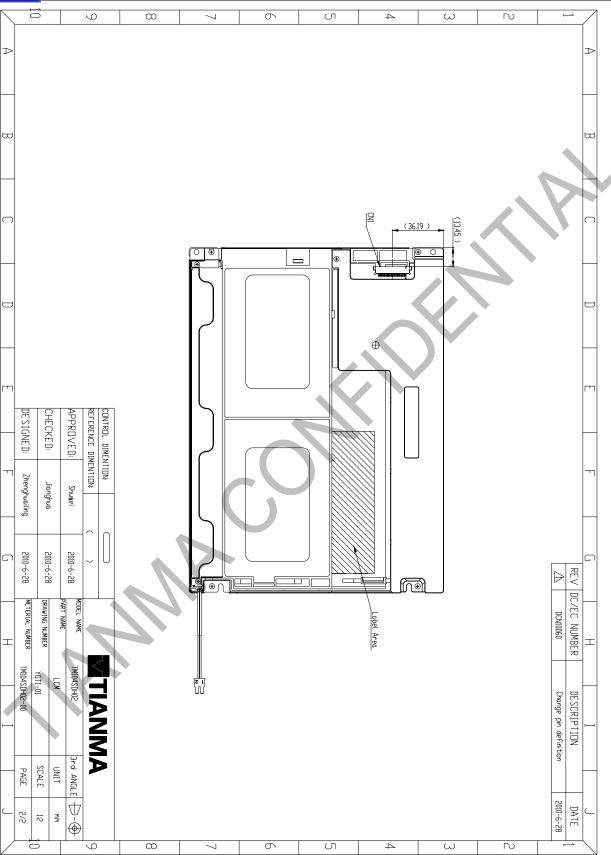
Note2: Ta is the ambient temperature of sample.



8 Mechanical Drawing



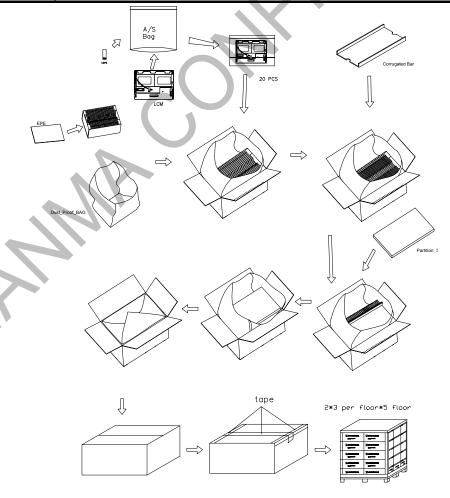






9 Packing Drawing

No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM module	TM104SDH02-00	243.00x179.40x8.5 (Max)	TBD	20	
2	Partition_1	Corrugated Paper	513x333x217	TBD	1	
3	Anti-static Bag	PE	265×255×0.05	TBD	20	
4	DUST-PROOF BAG	PE	700×530	0.06		
5	Partition_2	Corrugated Paper	505x332 x4.0	0.1	1	
6	Corrugated Bar	Corrugated Paper	405 x292	TBD	1	
7	Carton	Corrugated Paper	530x350x250	1.12	1	
8	EPE	EPE	440x213 x4	TBD	1	
9	Total weight(Kg)		TBD			







10 Precautions For Use of LCD Modules

10.1 Handling Precautions

- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
- 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage Precautions

- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.