

晶采光電科技股份有限公司 AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-800600P2TMQW-A0H
APPROVED BY	
DATE	

☑Approved For Specifications

□Approved For Specifications & Sample

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Date: 2011/08/08 AMPIRE CO., LTD. 1

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2011/8/8		New Release	Eric

1. Features

8 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 8" TFT-LCD panel, LED backlight and power circuit unit.

- (1) Construction: 8" a-Si TFT active matrix, White LED Backlight and power circuit board.
- (2) Resolution (pixel): 800(R.G.B) X600
- (3) Number of the Colors: 262K colors (R, G, B 6 bit digital each)
- (4) LCD type: Transmissive, normally White
- (5) Interface: 20 Pin (LVDS interface), DE mode.
- (6) Power Supply Voltage: 3.3V for logic voltage, 5.0V for LED driver power voltage.
- (6) Viewing Direction: 6 O'clock (The direction it's hard to be discolored)

2. PHYSICAL SPECIFICATIONS

Item	Specifications	unit
LCD size	8 inch (Diagonal)	
Resolution	800 x 3(RGB) x 600	dot
Dot pitch	0.0675(W) x 0.2025(H)	mm
Active area	162.0(W) x 121.5(H)	mm
Module size	183.0(W) x 141.0(H) x 10.35(D)	mm
Surface treatment	Anti-Glare	
Color arrangement	RGB-stripe	
interface	Digital	
Weight	270	g

3. ABSOLUTE MAX. RATINGS

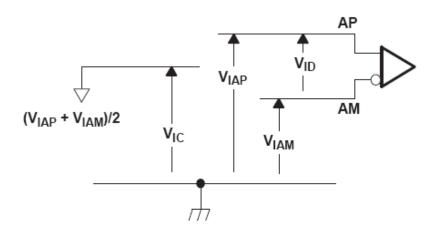
Item	Symbol	Valu	ues	UNIT	Note
item	Symbol	Min.	Max.	UNII	Note
Power veltage	VCC	-0.5	5	V	
Power voltage	VLED	-0.5	6.0	V	
Input signal voltage	Vi	-0.3	VCC+0.3	V	Note 1
Operation temperature	Тор	-20	70	$^{\circ}$ C	
Storage temperature	Tst	-30	80	$^{\circ}\!\mathbb{C}$	

Note 1: The product is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above.

4. ELECTRICAL CHARACTERISTICS

4-1 TFT LCD Module

		MIN	NOM	MAX	UNIT
V_{CC}	Supply voltage	3	3.3	3.6	V
V_{IH}	High-level input voltage (SHTDN)	2			٧
V_{IL}	Low-level input voltage (SHTDN)			0.8	٧
$ V_{ID} $	Magnitude differential input voltage	0.1		0.6	V
V _{IC}	Common-mode input voltage	$\frac{ V_{\text{ID}} }{2}$		$2.4-\frac{ V_{\hbox{\scriptsize ID}} }{2}$	٧

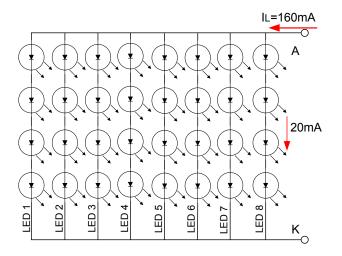


4-2 Backlight Driving Conditions

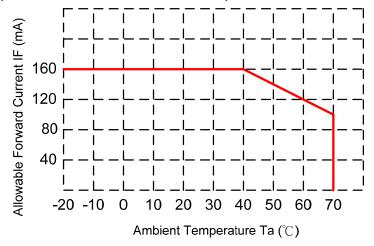
ltom	Symbol		Values		Unit	Note
Item	Symbol	Min.	Тур.	Max.	Onit	Note
LED Driver voltage	VLED	3.3	5	18	V	
Power Supply Current For LED Driver	ILED	-	510	-	mA	VLED=5V VADJ=3.3V (duty 100%)
ADJ Input Voltage	V_{ADJ}	-	3.3	5	V	duty=100% Note(3)
LED voltage	VAK	12	13.2	14.4	V	I _L =160mA Ta=25°C
LED current	IL	144	160	178	mA	Ta=25°C
LED current	'L		120		mA	Ta=60°C
LED Life Time	-		25K		Hour	Note (2)

Note (1) The constant current source is needed for white LED back-light driving. When LCM is operated over 60 deg.C ambient temperature, the I_L of the LED back-light should be adjusted to 120mA max

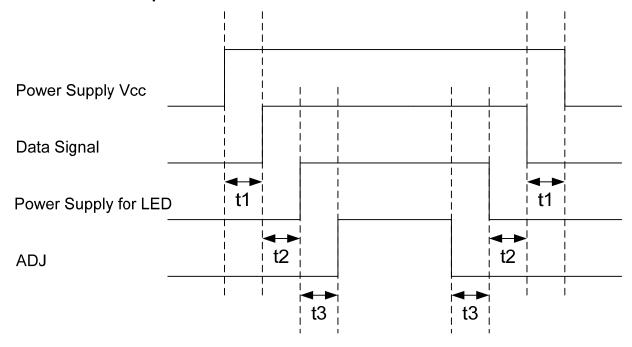
Note (2) Brightness to be decreased to 50% of the initial value.



When LCM is operated over 40°C ambient temperature, the ILED should be follow :



4-3 Power Sequence

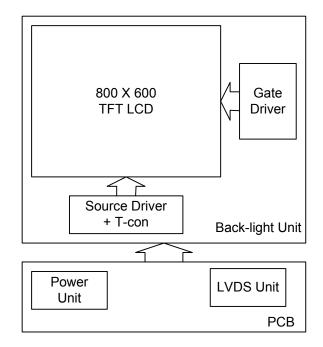


t1 > 50 mSec

t2 ≥ 200 mSec

t3 ≥ 50 mSec

4-4 Block Diagram



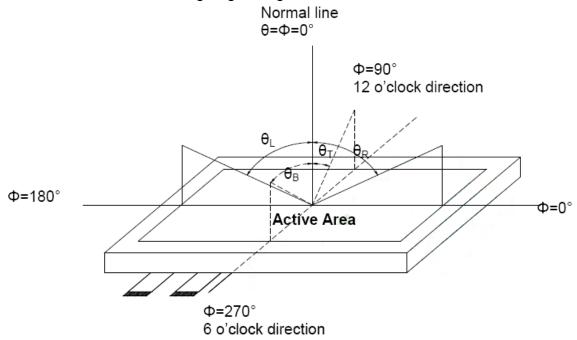
5. Optical Specifications

Itana	Comple ed	Condition		Values	11:4:4	Note	
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
	θ L	Φ = 180° (9 o'clock)	60	70			
Viewing angle	θ R	$\Phi = 0^{\circ}$ (3 o'clock)	60	70		4	Neted
(CR≧10)	θ T	$\Phi = 90^{\circ}$ (12 o'clock)	40	50		degree	Note1
	θ B	Φ = 270° (6 o'clock)	60	70			
Decrease time	TON			10 20 msec			
Response time	TOFF			15	30	msec	Note3
Contrast ratio	CR		400	500			Note4
	Rx		0.578	0.628	0.678		
	Ry	1	0.294	0.344	0.394		
	Gx	Normal	0.289	0.339	0.389		
Color	Gy	<i>θ</i> =Φ=0°	0.538	0.588	0.538		Note5
chromaticity	Bx		0.104	0.154	0.204		Note6
	Ву	_	0.081	0.131	0.181		
	Wx		0.26	0.31	0.36		
	Wy		0.28	0.33	0.38		
Luminance	L		400	500		cd/m ²	Note6
Luminance uniformity	YU		70	75		%	Note7

Test Conditions:

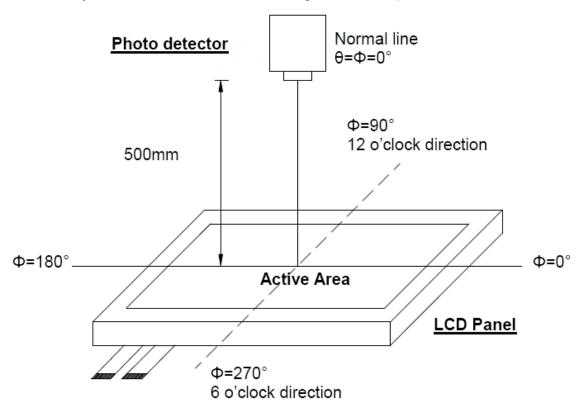
- 1. V_{LED} = 5V, I_L = 160mA (Backlight current), the ambient temperature is 25°C.
- 2. The test systems refer to Note 2.

Note 1: Definition of viewing angle range



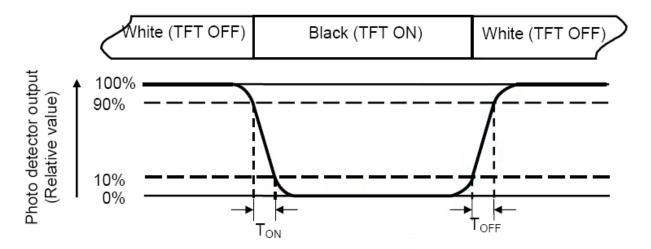
Note 2 : Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)



Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (Ton) is the time between photo detector output intensity changed from 90% to 10%. And fall time (Toff) is the time between photo detector output intensity changed from 10% to 90%.



Note 4: Definition of contrast ratio

Contrast ratio (CR) =

Luminance measured when LCD on the "White" state

Luminance measured when LCD on the "Black" state

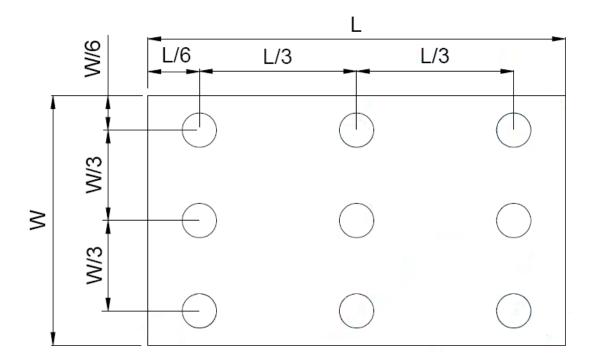
Note 5 : Definition of color chromaticity (CIE1931)

Color coordinated measured at center point of LCD.

Note 6 : All input terminals LCD panel must be ground when measuring the center area of the panel.

Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.



B_{max}: The measured maximum luminance of all measurement position. B_{min}: The measured minimum luminance of all measurement position.

6. INTERFACE

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TFT LCD Panel Driving Section

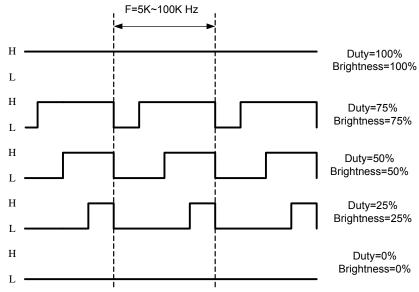
Pin No.	Symbol	Description	Note
1	VDD	POWER SUPPLY:3.3V	
2	VDD	POWER SUPPLY:3.3V	
3	GND	Power Ground	
4	GND	Power Ground	
5	INO-	Transmission Data	
6	IN0+	Transmission Data	
7	GND	Power Ground	
8	IN1-	Transmission Data	
9	IN1+	Transmission Data	
10	GND	Power Ground	
11	IN2-	Transmission Data	
12	IN2+	Transmission Data	
13	GND	Power Ground	
14	CLK-	Sampling Clock	
15	CLK+	Sampling Clock	
16	GND	Power Ground	
17	VLED	POWER SUPPLY for Backlight : 5V	
18	VLED	POWER SUPPLY for Backlight : 5V	
19	GND	Power Ground	
20	ADJ	Adjust the LED brightness	

NOTE:

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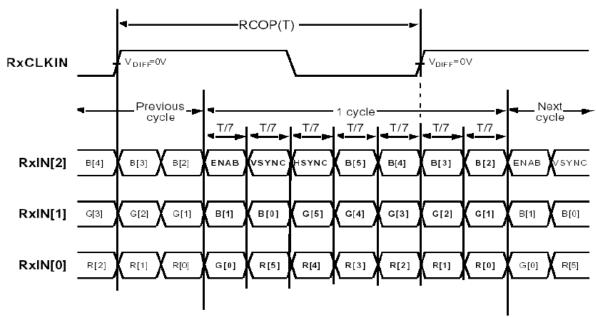
(1) Pin19: ADJ is PWM signal input. It is for brightness control.

ITEM	SYMBOL	MIN	TYP	MAX	UNIT
ADJ signal frequency	fрwм	5K	20K	100K	Hz
ADJ signal logic level High	VIH	2.4V		VLED (5.0V)	V
ADJ signal logic level Low	VIL	0	-	0.8	V



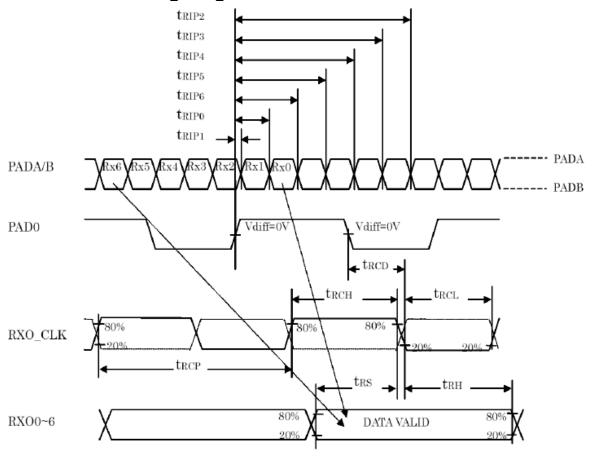
7. INTERFACE TIMING (The information as below is to be defined.)

7-1 LVDS SIGNAL:

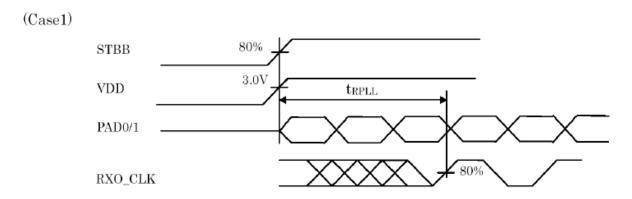


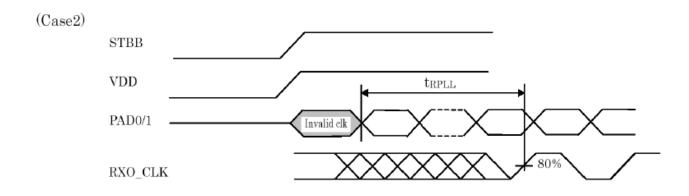
Note: R/G/B[5]s are MSBs and R/G/B[0]s are LSBs

7-2 LVDS AC Timing Diagram:



7-3 Phase Lock Loop Set Time:



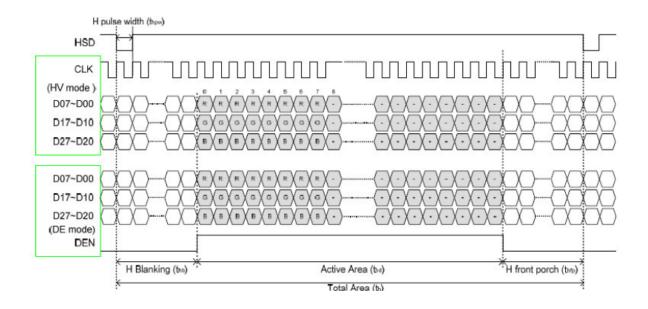


7-4 Recommended Input Timing of LVDS transmitter:

Item	Symbol	Values			Unit	Remark
item	Syllibol	Min.	Тур.	Max.	Onit	Remark
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	-	40	50	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Back Porch(Blanking)	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	

Item	Cumbal	Values			Unit	Remark
item	Symbol	Min.	Тур.	Max.	Unit	Remark
Vertical Display Area	tvd	-	600	-	TH	
VS period time	tv	624	635	700	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Back Porch(Blanking)	tvb	23	23	23	TH	
VS Front Porch	tvfp	1	12	77	TH	

Horizontal input timing



8. RELIABILITY TEST CONDITIONS

(Note 3)

Item	Test Conditions	Note
High Temperature Storage	Ta = 80°C 240 hrs	Note 1,4
Low Temperature Storage	Ta = -30°C 240 hrs	Note 1,4
High Temperature Operation	Ts = 70°C 240 hrs	Note 2,4
Low Temperature Operation	Ta = -20°C 240 hrs	Note1,4
Operate at High Temperature and Humidity	+60℃, 90%RH 240 hrs	
Thermal Shock	-30 $^{\circ}$ C /30 min ~ +80 $^{\circ}$ C /30 min for a total 100 cycles, Start with cold temperature and end with high temperature	
Vibration Test	Frequency range: 10 ~ 55Hz Stroke: 1.5mm Sweep: 10Hz ~ 55Hz ~ 10Hz 2 hours for each direction of X. Y. Z. (6 hours for total)	
Mechanical Shock	100G 6ms, ±X, ±Y, ±Z 3 times for each direction	
Package Vibration Test	Random Vibration: 0.015G*G/Hz from 5-200HZ, -6dB/Octave from 200-500Hz 2 hours for each direction of X. Y. Z. (6 hours for total)	
Package Drop Test	Height: 60 cm 1 comer, 3 edges, 6 surfaces	
Electro Static Discharge	±2KV, Human Body Mode, 100pF/150 Ω	

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Display Quality

1. Function Related:

The function defects of line defect, abnormal display, and no display are considered Major defects.

2. Bright / Dark Dots:

Defect Type	Specification	Major	Minor
Bright Dots	N <= 3		•
Dark Dots	N <= 4		•
N Total	N <= 6		

ote: The definition of dot: The size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue pattern.

3. Pixel Definition:

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R	G	В	R	G	В	R	G	В	Dot Defect	
R	G	В	R	G	В	R	G	В	Adjacent Dot Defec	ct
R	G	В	R	G	В	R	G	В	Cluster	

Note 1: If pixel or partial sub-pixel defects exceed 50% of the affected pixel or sub-pixel area, it shall be considered as 1 defect.

Note 2: Extraneous substance and scratch not affecting the display of image, for instance, extraneous substance under polarizer film but outside the display area, or scratch on metal bezel and backlight module or polarizer film outside the display area, shall not be considered as defective or non-conforming.

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9. General Precautions

9-1 Safety

Liquid crystal is poisonous. Do not put it your month. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

9-2 Handling

- 1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
- 2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- 3. To avoid contamination on the display surface, do not touch the module surface with bare hands.
- 4. Keep a space so that the LCD panels do not touch other components.
- 5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
- 6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
- 7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

9-3 Static Electricity

- 1. Be sure to ground module before turning on power or operation module.
- 2. Do not apply voltage which exceeds the absolute maximum rating value.

9-4 Storage

- 1. Store the module in a dark room where must keep at +25±10° and 65%RH
- 2. Do not store the module in surroundings containing organic solvent or corrosive gas.
- 3. Store the module in an anti-electrostatic container or bag.

9-5 Cleaning

- 1. Do not wipe the polarizer with dry cloth. It might cause scratch.
- 2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

9-5 Others

1. AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.

10. OUTLINE DIMENSION

