# **SPECIFICATION FOR APPROVAL**

(	)	<b>Preliminary Specification</b>
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( ) Final Specification

Title	14.1" WXGA TFT LCD

Customer	Lenovo
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP141WX5
Suffix	TLP2

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

	APPROVED BY	SIGNATURE
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· -	1	
-	1	
Please return 1 copy for your confirmation with your signature and comments.		

APPROVED BY	SIGNATURE		
G. J. Kwon / G. Manager	Cm		
REVIEWED BY	zag. 4.3		
S. R. Kim / Manager	1/2/		
PREPARED BY			
S. Y. Kim / Engineer	-pay-		
Y. C. Jung / Engineer	2000		
Products Engineering Dept. LG Display Co., Ltd			



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G. J. Kwon / G. Manager		
REVIEWED BY		
S. R. Kim / Manager		
PREPARED BY		
S. Y. Kim / Engineer		
Y. C. Jung / Engineer		
Products Engineering Dept. LG Display Co., Ltd		

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## **RECORD OF REVISIONS**

Revision No	Revision Date	Page	Description	EDID ver
0.0	Dec. 22. 2008	-	First Draft (Preliminary Specification)	0.0
0.1	Mar. 31. 2009	4	Update the General Features.	0.1
			(Luminance, Power Consumption, Weight)	
		6	Update the Electrical Characteristics.	
		7	Add the Multi CNT.(UJU)	
		11	Update the Signal Timing Specifications	
		13	Update the Power Sequence Table.	
		14	Update the Optical Characteristics.	
		15	Update the Gray Scale Spec.	
		19~21	Update the Mechanic drawing.	
		30~32	Update the EDID data	
0.2	Apr.02.2009	14	Update of Luminance uniformity (5points)	0.1
		19	Update of drawing	
		28	Update of Label information	
1.0	Apr.02.2009	-	Final Specification	1.0

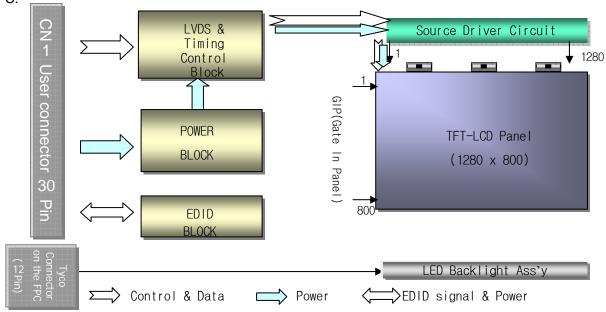


#### 1. General Description

The LP141WX5 is a Color Active Matrix Liquid Crystal Display with an integral backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 14.1 inches diagonally measured active display area with WXGA resolution(800 vertical by 1280 horizontal pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP141WX5 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP141WX5 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP141WX5 characteristics provide an excellent flat display for office automation products such as Notebook PC. \_\_\_\_\_



### **General Features**

Active Screen Size	14.1 inches diagonal
Outline Dimension	319.5(H,Typ.) × 205.5(V,Typ.) × 5.5(D,Max.) [mm]
Pixel Pitch	0.2373mm × 0.2373 mm
Pixel Format	1280 horiz. By 800 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m <sup>2</sup> (Typ.5 point)
Power Consumption	Total 3.9 Watt(Typ.) @ LCM Circuit 1.2 Watt (TypMosaic), B/L 2.7Watt(Typ.)
Weight	400g(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-Glare treatment of the front polarizer
RoHS Comply	Yes

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## 2. Absolute Maximum Ratings

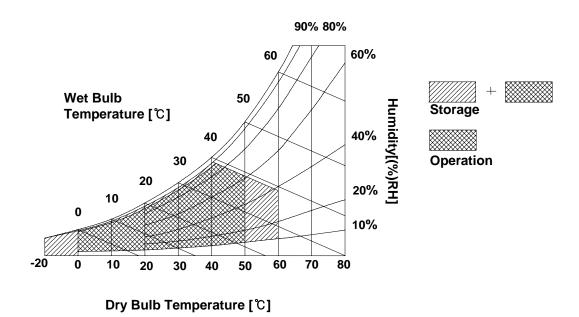
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes
Farameter	Syllibol	Min	Min Max		Notes
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	Тор	0	50	°C	1
Storage Temperature	Нѕт	-20	60	°C	1
Operating Ambient Humidity	Нор	10	90	%RH	1
Storage Humidity	Нѕт	10	90	%RH	1

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.



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#### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

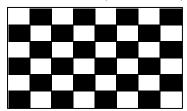
The LP141WX5 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the LED, is typically generated by an LED Driver. The LED Driver is an external unit to the LCD.

Values Parameter Symbol Unit Notes Min Тур Max MODULE: ٧ Power Supply Input Voltage 3.3 Vcc 3.0 3.6 Power Supply Input Current 305 360 415 mΑ  $I_{CC}$ (WinXP Desktop Pattern) (300)(355)(410)**Power Consumption** 1.2 1.4 W Pcc 1 (WinXP Desktop Pattern) (1.2)(1.4)Power Supply Inrush Current 1500 mΑ ICC\_P LVDS Impedance 100 **Z**LVDS 90 110 Ω 2 LED: **Operating Current** I<sub>BL</sub> 5.0 20.0 25.0 mΑ Operating Voltage per string 20.3 22.4 23.8 ٧  $\mathsf{P}_{\mathsf{BL}}$ **Power Consumption** 2.7 2.9 W Life Time 15,000 Hrs

Table 2. ELECTRICAL CHARACTERISTICS

#### Note)

1. The specified current and power consumption are under the Vcc = 3.3V,  $25^{\circ}C$ , fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



- 2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 3. The typical operating current is for the typical surface luminance ( $L_{WH}$ ) in optical characteristics  $I_{LED}$  is the current of each LED's string, LED backlight has 6 strings X 7 numbers on it.
- 4. The specified LED current and power consumption are under the Vled = 12.0V,  $25^{\circ}C$ , Dimming of Max luminance whereas White pattern is displayed and fv is the frame frequency.
- 5. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value at Table 8. These LED backlight has 6 strings on it and the typical current of LED's string is base on typical current at Table 2.

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#### 3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model GT101-30S-HR11 manufactured by LSC.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	1, Interface chips
4	V EEDID	DDC 3.3V power	1.1 LCD: SW, SW0612B (LCD Controller) including LVDS Receiver
5	NC	Reserved for supplier test point	1.2 System : THC63LVD823A or equivalent * Pin to Pin compatible with LVDS
6	Clk EEDID	DDC Clock	2. Connector
7	DATA EEDID	DDC Data	2.1 LCD : GT101-30S-HR11, LSC
8	R <sub>IN</sub> 0-	Negative LVDS differential data input	IS100-C30R-C15 ,UJU Elec. it's compatible.
9	R <sub>IN</sub> 0+	Positive LVDS differential data input	2.2 Mating : FI-X30M or equivalent.
10	GND	Ground	2.3 Connector pin arrangement
11	R <sub>IN</sub> 1-	Negative LVDS differential data input	
12	R <sub>IN</sub> 1+	Positive LVDS differential data input	30 
13	GND	Ground	[""]
14	R <sub>IN</sub> 2-	Negative LVDS differential data input	[LCD Module Rear View]
15	R <sub>IN</sub> 2+	Positive LVDS differential data input	[LCD Module Real View]
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	NC	No Connect	
21	NC	No Connect	
22	GND	Ground	
23	NC	No Connect	
24	NC	No Connect	
25	GND	Ground	
26	NC	No Connect	
27	NC	No Connect	
28	GND	Ground	
29	NC	No Connect	
30	NC	No Connect	



**Table 4. LED FPC CONNECTOR PIN CONFIGURATION** 

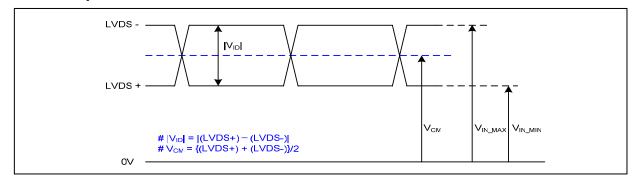
Pin	Symbol	Description	Notes
1	Vin	LED Power ( LED Anode)	Connector
2	FB1	LED Channel 1 Cathode	Tyco 1-179397-2
3	Vin	LED Power ( LED Anode)	
4	FB2	LED Channel 2 Cathode	
5	Vin	LED Power ( LED Anode)	#2 #12
6	FB3	LED Channel 3 Cathode	
7	NC	No Connect	
8	FB4	LED Channel 4 Cathode	
9	NC	No Connect	
10	FB5	LED Channel 5 Cathode	
11	NC	No Connect	#1 #11
12	FB6	LED Channel 6 Cathode	

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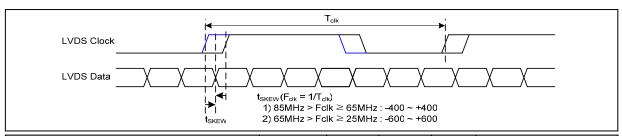
## 3-3. LVDS Signal Timing Specifications

## 3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V <sub>ID</sub>	100	600	mV	-
LVDS Common mode Voltage	V <sub>CM</sub>	0.6	1.8	V	-
LVDS Input Voltage Range	V <sub>IN</sub>	0.3	2.1	V	-

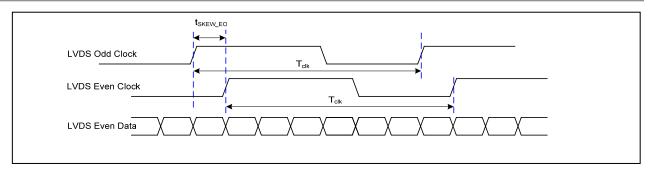
## 3-3-2. AC Specification



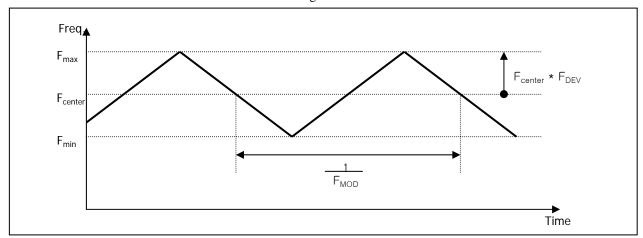
Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t <sub>SKEW</sub>	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t <sub>SKEW</sub>	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t <sub>SKEW_EO</sub>	- 1/7	+ 1/7	T <sub>clk</sub>	-
Maximum deviation of input clock frequency during SSC	F <sub>DEV</sub>	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F <sub>MOD</sub>	-	200	KHz	-

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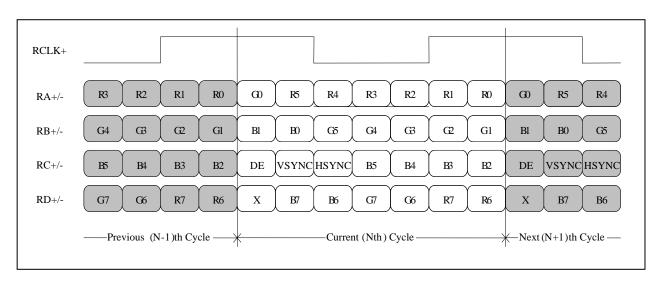
< Clock skew margin between channel >



< Spread Spectrum >

### 3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >

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Condition: VCC =3.3V



### **Product Specification**

### 3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

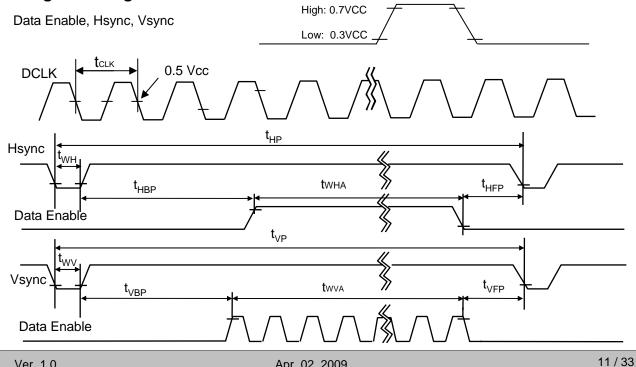
Table 5. TIMING TABLE

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	f <sub>CLK</sub>	-	69.5	-	MHz	
	Period	Thp	1360	1405	1480		
Hsync	Width	t <sub>WH</sub>	16	32	48	tCLK	
	Width-Active	t <sub>WHA</sub>	1280	1280	1280		
	Period	t <sub>VP</sub>	809	822	860		
Vsync	Width	t <sub>wv</sub>	2	6	10	tHP	
	Width-Active	t <sub>wva</sub>	800	800	800		
	Horizontal back porch	t <sub>HBP</sub>	40	45	96	tCLK	
Data	Horizontal front porch	t <sub>HFP</sub>	24	48	56	ICLK	
Enable	Vertical back porch	t <sub>VBP</sub>	6	13	32	tHP	
	Vertical front porch	t <sub>VFP</sub>	1	3	18	I IAP	

Appendix) all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP141WX5 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving mode, whereas LP141WX5 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (power save mode).

#### 3-5. Signal Timing Waveforms

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## 3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

							Input Color Data												
	MSE		RE	ΞD					GRE	EEN					BL	UE			
								MSE					LSB						LSB
	I	R 5	R 4	R 3	R 2	R 1		G 5	G 4	G 3	G 2	G 1		B 5	B 4	В 3	B 2	B 1	B 0
	Black	0	0			0	0	0	0	0	0	0 	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		0	0
	Green	0	0				0	1 		1			1	0	0	0		0	0
Basic	Blue	0	0				0	0	0		0	0	0	1	1	1		1	1
Color	Cyan	0	0	0		0	0	1	1	. 1 			1	1	1	1			1
	Magenta	1	1	.1	. 1	. 1	1	0	0	0	0	0	0	1	1	.1	. 1	1	1
	Yellow	1	1	1	1			1	1	1			1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN					 														
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE					 														••••
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	 1	1	1



## 3-7. Power Sequence

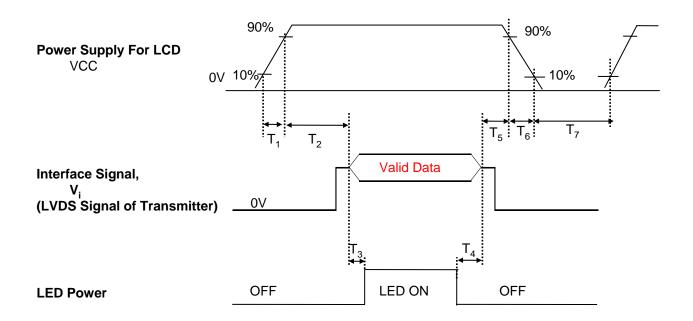


Table 7. POWER SEQUENCE TABLE

Parameter		Value	Units	
	Min.	Тур.	Max.	
T <sub>1</sub>	-	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	0	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	-	-	10	(ms)
T <sub>7</sub>	150	-	-	(ms)

#### Note)

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. LED power must be turn on after power supply for LCD and interface signal are valid.

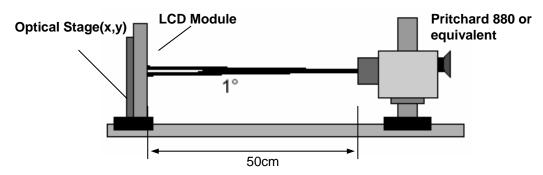


## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.





**Table 8. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V,  $f_{V}$ =60Hz,  $f_{CLK}$ = 69.3MHz,  $I_{LED}$ = 20 mA

Parameter	Cumbal		Values		Units	Notes
Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio	CR	-	300	-		1
Surface Luminance, white	L <sub>WH</sub>	190	220	-	cd/m <sup>2</sup>	2
Luminance Variation (5point)	$\delta_{\text{WHITE}}$	70	-	-	%	3
Luminance Variation (13point)	$\delta_{\text{WHITE}}$	60	-	-	%	
Response Time	$\mathrm{Tr}_{\mathrm{R}}$ + $\mathrm{Tr}_{\mathrm{D}}$		16		ms	4
Color Coordinates						
RED	RX	0.544	0.574	0.604		
	RY	0.319	0.349	0.379		
GREEN	GX	0.305	0.335	0.365		
	GY	0.512	0.542	0.572		
BLUE	ВХ	0.126	0.156	0.186		
	BY	0.106	0.136	0.166		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle	[				<b>.</b>	5
x axis, right(Φ=0°)	Θr	40	-	-	degree	
x axis, left (Ф=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (⊕=270°)	Θd	30	-	-	degree	
Gray Scale						6

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#### Note)

1. Contrast Ratio(CR) is defined mathematically as

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, \dots L_5)$$

3. The variation in surface luminance , The panel total variation ( $\delta_{WHITE}$ ) is determined by measuring L<sub>N</sub> at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{ WHITE}} = \frac{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}{\text{Minimum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr<sub>R</sub>) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

\* 
$$f_{V} = 60$$
Hz

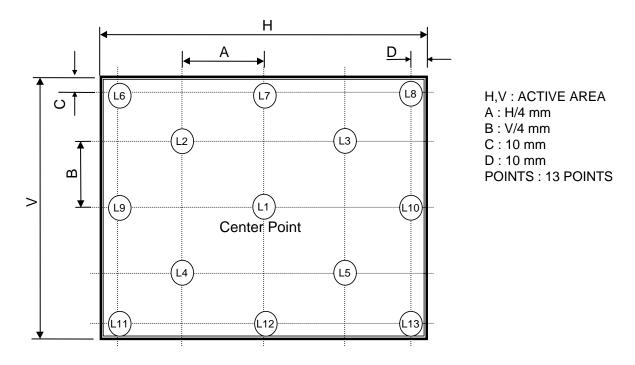
Gray Level	Luminance [%] (Typ)
L0	0.19
L7	1.66
L15	5.21
L23	10.8
L31	18.2
L39	29.9
L47	46.7
L55	68.3
L63	100

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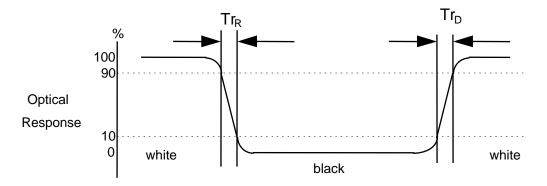
#### FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>



#### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

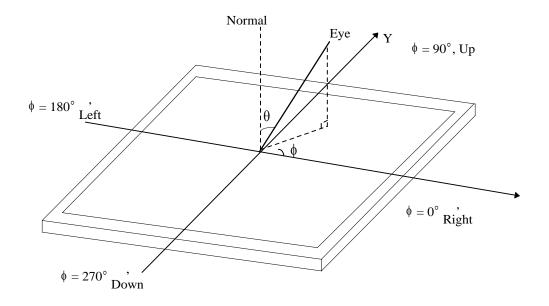


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## FIG. 4 Viewing angle

## <Dimension of viewing angle range>





### 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP141WX5. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	319.5 ± 0.5mm			
Outline Dimension	Vertical	205.5 ± 0.5mm			
	Thickness	5.5mm (max)			
Bezel Area	Horizontal	310.30 ± 0.5mm			
bezei Alea	Vertical	194.20 ± 0.5mm			
Active Display Area	Horizontal	303.74 mm			
Active Display Area	Vertical	189.84 mm			
Weight	400g(Max)				
Surface Treatment	Anti-Glare treatment of the front polarizer				



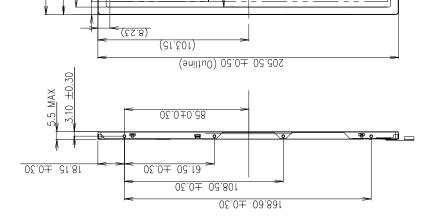
319.50  $\pm 0.50$  (Outline)

160.85 ±0.30 155.60±0.5

(8.978)

Product Specification

Specification
Note) Unit:[mm], General tolerance: ± 0.5mm
(Suppressed to the product of the product o

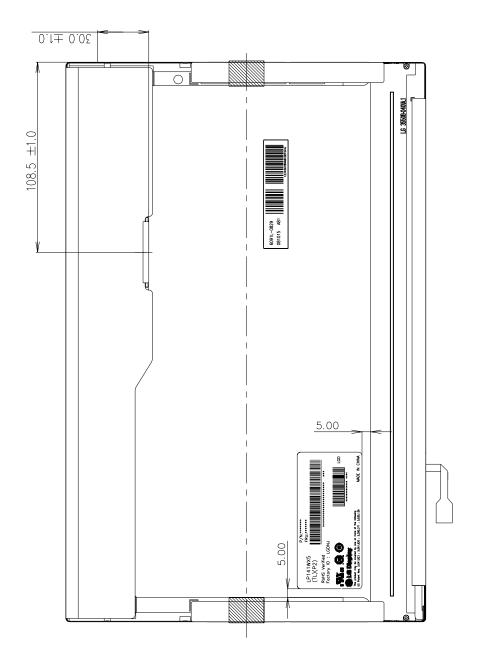


303.744 (Active Area) 310.30 ±0.50 (Bezel Opening)



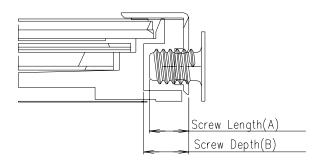
<REAR VIEW>

Note) Unit:[mm], General tolerance:  $\pm$  0.5mm





## [ DETAIL DESCRIPTION OF SIDE MOUNTING SCREW ]



\* Screw Length(A) : Max : 2.5, Min : 2.0

\* Screw Depth(B) : Min 2.5

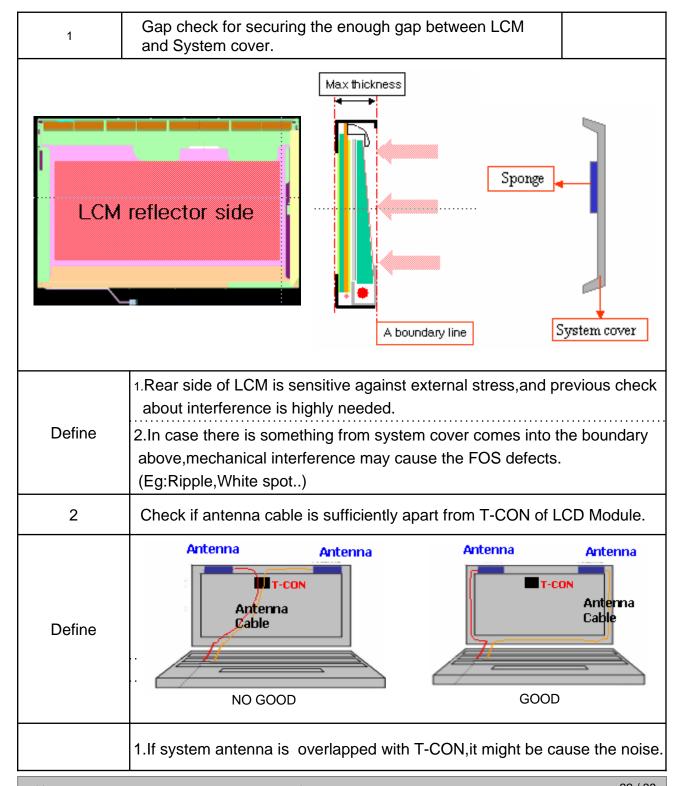
\* Screw Torque : Max 2.5kgf.cm (Measurement Gauge:Torque Meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

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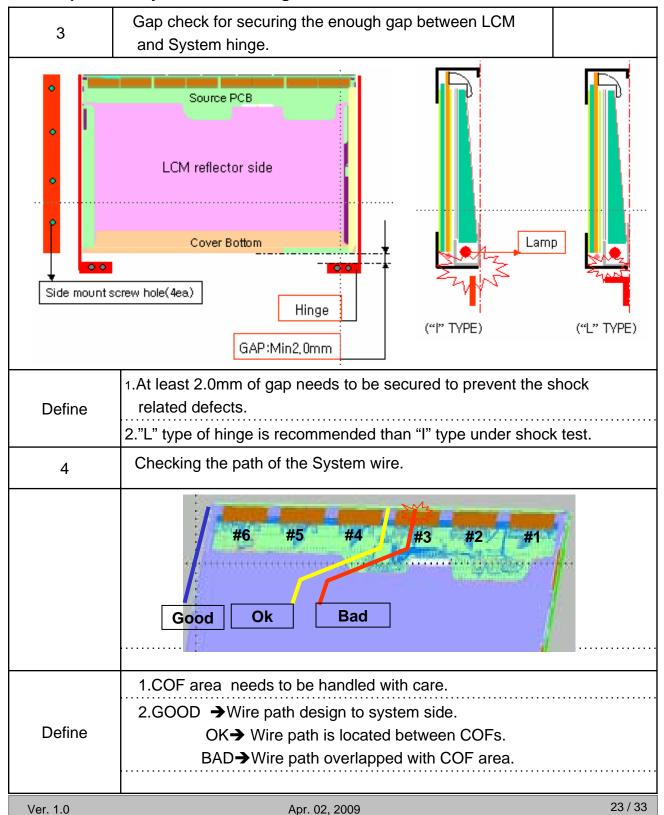
### LPL Proposal for system cover design.(Appendix)



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## LPL Proposal for system cover design.





## 6. Reliability

#### **Environment test condition**

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G, 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

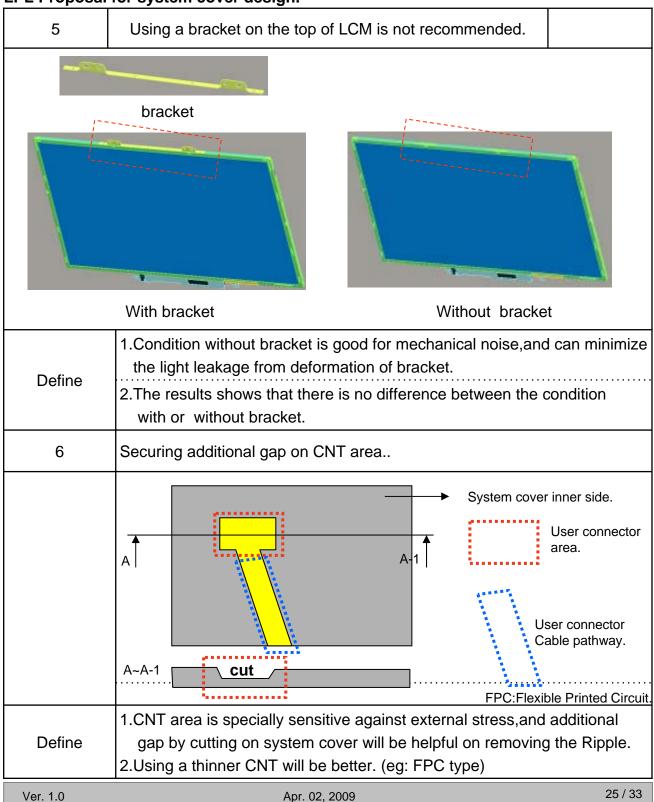
## { Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

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## LPL Proposal for system cover design.





#### 7. International Standards

#### 7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)

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## 8. Packing

## 8-1. Designation of Lot Mark

a) Lot Mark

A   B   C   D   E   F   G   H   I   J   K   L	А	В	С	D	Е	F	G	Н	I	J	К	L	М
---	---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH) D : YEAR

E: MONTH  $F \sim M$ : SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	C

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

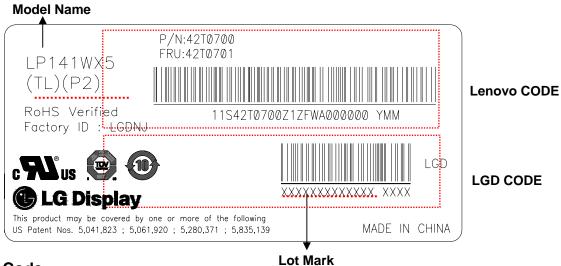
## 8-2. Packing Form

a) Package quantity in one box: 30 pcs

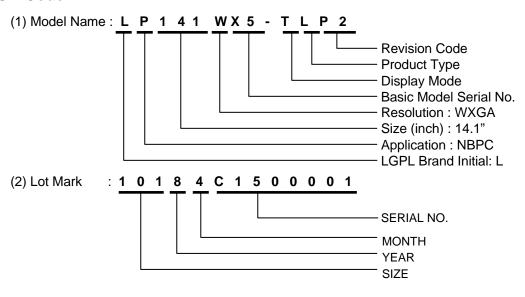
b) Box Size: 484mm × 372mm × 288mm



## 8-3. Label Description



### **LGD Code**



#### **Lenovo Code**

1)P/N: 42T0700

2)FRU: 42T0701

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#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

  It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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## APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte	Byte	Field Name and Comments	Value	Value
	(Dec)	(Hex)		(Hex)	(Bin) 00000000
	0	00	Header	00	/
	2	01	Header Header	FF FF	11111111
ler	3	03	Header	FF	11111111
Header	4	03	Header	FF	11111111
H	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	EISA manufacture code ( 3 Character ID ) LEN	30	00110000
EDID	9	09	EISA manufacture code (Compressed ASC II )	AE	10101110
E	10	0A	Panel Supplier Reserved - Product Code 4035h	35	00110101
	11	0B	(Hex LSB first) (14.1 WXGA 1280x800, LED B/L)	40	01000000
	12	0C	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
roduct	13	0D	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
ers	14	0E	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
Pr	15	0F	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
	16	10	Week of Manufacture 00 weeks	00	00000000
Vendor / Product Version	17	11	Year of Manufacture 2009 years	13	00010011
e,	18	12	EDID structure version # = 1	01	00000001
<b>&gt;</b>	19	13	EDID revision #= 3	03	00000011
Ş	20	14	Video input Definition = Digital signal	80	10000000
xy ster	21	15	Max H image size (Rounded cm) = 30 cm	1 <b>E</b>	00011110
nds	22	16	Max Vimage size (Rounded cm) = 19 cm	13	00010011
Display Parameters	23	17	Display gamma = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	<b>78</b>	01111000
P.	24	18	Feature Support (Standby, Suspend, Active Off/Very Low Power, RGB color display, Timing BLK 1,no_GTF)	EA	11101010
SS	25	19	Red/Green Low Bits (RxRy/GxGy)	<b>1F</b>	00011111
rat	26	1A	Blue/White Low Bits (BxBy/WxWy)	35	00110101
din	27	1B	Red X Rx = 0.574	93	10010011
00	28	1C	Red Y $Ry = 0.349$	<b>59</b>	01011001
Panel Color Coordinates	29	1D	Green X Gx = 0.335	55	01010101
lor	30	1E	Green Y Gy = 0.542	<b>8A</b>	10001010
Š	31	1F	Blue X Bx = 0.156	28	00101000
e	32	20	Blue Y By = 0.136	22	00100010
an	33	21	White X Wx=0.313	50	01010000
4	34	22	White Y Wy = 0.329	54	01010100
19 pg	35	23	Established timing 1 (00h if not used)	00	00000000
Establ ished Timin	36	24	Established timing 2 (00h if not used)	00	00000000
i.	37	25	Manufacturer's timings (00h if not used)	00	00000000
	38	26	Standard timing ID1 (01h if not used)	01	00000001
	39	27	Standard timing ID1 (01h if not used)	01	00000001
	40		Standard timing ID2 (01h if not used)	01	00000001
	41	29	Standard timing ID2 (01h if not used)	01	00000001
	42	2A	Standard timing ID3 (01h if not used)	01	00000001
Standard Timing ID	43	2B	Standard timing ID3 (01h if not used)	01	00000001
<u>"i</u>	44	2C	Standard timing ID4 (01h if not used)	01	
T.	45	2D	Standard timing ID4 (01h if not used)  Standard timing ID5 (01h if not used)	01	00000001
urd	46	2E 2F	Standard timing ID5 (01h if not used) Standard timing ID5 (01h if not used)	01	0000001
nde	48	30		01	0000001
ta)	48	31	Standard timing ID6 (01h if not used) Standard timing ID6 (01h if not used)	01	00000001
$\sim$	50	32	Standard timing ID7 (01h it not used) Standard timing ID7 (01h if not used)	01	0000001
	51	33	Standard tining ID7 (0th it not used) Standard tining ID7 (0th if not used)	01	0000001
	52	34	Standard timing ID8 (01h if not used)	01	00000001
	53	35	Standard timing ID8 (01h if not used)	01	00000001
	55		0 (	V-1	



## APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	54	36	Pixel Clock/10,000 (LSB) 69.5 MHz @ 60.2Hz	26	00100110
	55	37	Pixel Clock/10,000 (MSB)	1B	00011011
	56	38	Horizontal Active (lower 8 bits) 1280 Pixels	00	00000000
I#	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 125 Pixels	<b>7D</b>	01111101
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
	59	3B	Vertical Avtive 800 Lines	20	00100000
, t	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 22 Lines	16	00010110
Timing Descriptor #1	61	3D	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
	62	3E	Horizontal Sync. Offset (Thfp) 48 Pixels	30	00110000
	63	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	00100000
0.0	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 6 Lines	36	00110110
nin .	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
	66	42	Horizontal Image Size (mm) 304 mm	30	00110000
	67	43	Vertical Image Size (mm) 190 mm	BE	10111110
	68	44	Horizontal Image Size / Vertical Image Size	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG)	18	00011000
	72	48	Pixel Clock/10,000 (LSB) 57.71 MHz @ 50Hz	8 <b>B</b>	10001011
	73	49	Pixel Clock/10,000 (MSB)	16	00010110
	74	4A	Horizontal Active (lower 8 bits) 1280 Pixels	00	00000000
	75	4B	Horizontal Blanking(Thp-HA) (lower 8 bits) 125 Pixels	<b>7D</b>	01111101
	76	4C	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
#2	77	4D	Vertical Avtive 800 Lines	20	00100000
<b>1</b>	78	4E	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 22 Lines	16	00010110
ipt	79	4F	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
SC.	80	50	Horizontal Sync. Offset (Thfp) 48 Pixels	30	00110000
) Se	81	51	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	00100000
0.0	82	52	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 6 Lines	36	00110110
Timing Descriptor #2	83	53	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
	84	54	Horizontal Image Size (mm) 304 mm	30	00110000
	85	55	Vertical Image Size (mm) 190 mm	BE	10111110
	86	56	Horizontal Image Size / Vertical Image Size	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG)	18	00011000
	90	5A	Flag	00	00000000
	91	5B	Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag: Descriptor Defined by manufacturer	<b>0F</b>	00001111
	94	5E	Flag	00	00000000
Timing Descriptor #3	95	5F	(Horizontal active pixel /8)-31 129 ( 1280 pixels )	81	10000001
or	96	60	Image Aspect Ratio( 16:10 ) 16:10	0A	00001010
$\dot{w}$	97	61	Low Refresh Rate #1(50Hz) 50 Hz	32	00110010
SCI	98	62	(Horizontal active pixel /8)-31 129 ( 1280 pixels )	81	10000001
Ď	99	63	Image Aspect Ratio(16:10) 16:10	0A	00001010
811	100	64	Low Refresh Rate #2(40Hz) 40 Hz	28	00101000
m.	101	65	Brightness (1/10nit) 200 nits	14	00010100
Ti	102	66	Feature flag (TN Technology ,LED Backlight) No definition	09	00001001
	103	67	Reserved 00h	00	00000000
	104	68	EISA manufacturer code(3 Character ID)  LGD	30	00110000
	105	69	Compressed ASCII	E4	11100100
	106	6A	Panel Supplier Reserved - Product code 01ED	ED	11101101
	107	6B	(Hex, LSB first)	01	00000001



## APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte	Byte	Field Name and Comments	Value	Value
	(Dec)	(Hex)		(Hex)	(Bin)
	108	6C	Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag: Data String (ASCII String)	FE	11111110
	112	70	Flag	00	00000000
#	113	71	Panel supplier P/N #1 = L	4C	01001100
, i	114	72	Panel supplier P/N #2 = P	50	01010000
Timing Descriptor #4	115	73	Panel supplier P/N #3 = 1	31	00110001
SC.	116	74	Panel supplier P/N #4 = 4	34	00110100
De	117	75	Panel supplier P/N #5 = 1	31	00110001
مو	118	76	Panel supplier P/N #6 = W	57	01010111
ii.	119	77	Panel supplier P/N #7 = X	58	01011000
	120	78	Panel supplier P/N #8 = 5	35	00110101
	121	79	Panel supplier P/N #9 = -	2D	00101101
	122	7A	Panel supplier P/N #10 = T	54	01010100
	123	7B	Panel supplier P/N #11 = L	4C	01001100
	124	7C	Panel supplier P/N #12 = P	50	01010000
	125	7D	Panel supplier P/N #13 = 2	32	00110010
ksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
Checksum	127	<b>7</b> F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	EB	11101011

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